

PRODUCT DATA SHEET

Synchro screw tap, HSSE-PM TiN M ISO 2 (6H) 50° (right) 371 C

For universal use up to 1000 N/mm2















Application

non-ferrous metals, cast iron and special alloys material groups up to a strength of 1000 N/mm².

For producing metric threads on CNC machines or conventional machines in **blind holes** in the steel, stainless steel,

■ Dimensions to: DIN 371 = reinforced shank (to M10), DIN 376 = protruding shank (from M12)

Advantage

- Long service life and process reliability through innovative cutting geometry and coating for universal use for maximum application flexibility
- Individual clamping options: Shrink-fit chuck, synchronous tapping chuck
- Precise shank design: h6

Technical Data

Product number	1003140 317
Thread type x nominal diameter	M3
Pitch	0.5 mm
Core hole diameter	2.5 mm
Length	56 mm
Shank diameter	3.5 mm
Shank square	2.7 mm
DIN	371
EAN Code	4050293583304
Commodity Code	82074010

