

PRODUCT DATA SHEET

Synchro screw tap, HSSE-PM TiN M ISO 2 (6H) 0° 376 B

For universal use up to 1000 N/mm2













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Application

For producing metric threads on CNC machines or conventional machines in **through holes** in the steel, stainless steel, non-ferrous metals, cast iron and special alloys material groups up to a strength of 1000 N/mm².

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■ Dimensions pursuant to: DIN 371 = reinforced shank (up to M10), DIN 376 = transition-fit shank (from M12)

Advantage

- Long service life and high level of process reliability thanks to innovative cutting geometry and coating, and universal
 application for maximum flexibility in use
- Individual clamping options: Shrink-fit chuck, synchro tapping chuck
- Precise shank design: h6

Technical Data

Product number	1003140 333
Thread type x nominal diameter	M12
Pitch	1.75 mm
Core hole diameter	10.2 mm
Length	110 mm
Shank diameter	9 mm
Shank square	7 mm
DIN	376
EAN Code	4050293579079
Commodity Code	82074010

