HOMMEL HERCULES

PRODUCT DATA SHEET

Synchro screw tap, HSSE-PM TICN with HB clamping surface M ISO 2 (6H) 50° (right) 371 similar to C

For universal use up to 1000 N/mm2



Application

For manufacturing metric threads in blind holes on CNC or conventional machines in the steel, stainless steel, NF metal, cast and special alloy material groups up to a strength of 1000 N/mm².

Execution

Synchro machine tap with transition-fit H6 shank and clamping surface

Advantage

- Long service life and high level of process reliability thanks to innovative cutting geometry and coating, and universal
- application for maximum flexibility in use Individual clamping options: Shrink-fit chucks, synchro tapping chucks and surface chucks
- Precise shank design: h6

Technical Data

Product number	1003140 350
Thread type x nominal diameter	M10
Pitch	1.5 mm
Core hole diameter	8.5 mm
Length	100 mm
Shank diameter	10 mm
Shank square	8 mm
DIN	Similar to 371
EAN Code	4050293582116
Commodity Code	82074010



<u>ATORN</u>

