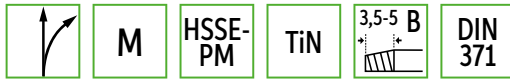


### Synchro screw tap, HSSE-PM TiN M ISO 2 (6H) 0° 371 B

For universal use up to 1000 N/mm<sup>2</sup>



**ATORN**

#### Application

For producing metric threads on CNC machines or conventional machines in **through holes** in the steel, stainless steel, non-ferrous metals, cast iron and special alloys material groups up to a strength of 1000 N/mm<sup>2</sup>.



#### Execution

- Dimensions pursuant to: DIN 371 = reinforced shank (up to M10), DIN 376 = transition-fit shank (from M12)

#### Advantage

- Long service life and high level of process reliability thanks to innovative cutting geometry and coating, and universal application for maximum flexibility in use
- Individual clamping options: Shrink-fit chuck, synchro tapping chuck
- Precise shank design: h6

### Technical Data

Product number	<b>1003140 327</b>
Thread type x nominal diameter	M3
Pitch	0.5 mm
Core hole diameter	2.5 mm
Length	56 mm
Shank diameter	3.5 mm
Shank square	2.7 mm
DIN	371
EAN Code	4050293579017
Commodity Code	82074010



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