

PRODUCT DATA SHEET

ATORN

Screw tap, HSSE M ISO 2 (6H) 15° (left) 371 D

For universal conventional use up to 1000 N/mm2



Application

For producing metric threads on conventional machines in through holes in the steel, (stainless steel), non-ferrous metals and (cast iron) material groups up to a strength of 1000 N/mm².

Execution

Dimensions pursuant to: DIN 371 = reinforced shank (up to M10), DIN 376 = transition-fit shank (from M12)

Advantage

- Long service life and high level of process reliability thanks to innovative cutting geometry and universal application for

maximum flexibility in use • Reliable chip removal through a 15° left-hand spiral in long-chipping materials

Technical Data

Product number	1003140 490
Thread type x nominal diameter	M8
Pitch	1.25 mm
Core hole diameter	6.8 mm
Length	90 mm
Shank diameter	8 mm
Shank square	6.2 mm
DIN	371
EAN Code	4050293016987
Commodity Code	82074010



