

PRODUCT DATA SHEET

Screw tap, oversize HSSE M ISO 3 (6G) 0° 371 B

For use in high-strength steel up to 1300 N/mm2













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Application

For manufacturing oversized metric threads to ISO 3 (for subsequent surface treatment or thread shrinking as part of a hardening process) in through holes on CNC and conventional machines in the steel material group up to a strength of 1300 N/mm².



Execution

■ With reinforced shank

Advantage

Long service life and high level of process reliability thanks to innovative cutting geometry and coating for use in high-strength steel

Technical Data

Product number	1003140 386
Thread type x nominal diameter	M6
Pitch	1 mm
Core hole diameter	5 mm
Length	80 mm
Shank diameter	6 mm
Shank square	4.9 mm
DIN	371
EAN Code	4050293578669
Commodity Code	82074010

