

Screw tap, HSSE M ISO 2 (6H) 15° (left) 376 D

For universal conventional use up to 1000 N/mm²



ATORN

Application

For producing metric threads on conventional machines in **through holes** in the steel, (stainless steel), non-ferrous metals and (cast iron) material groups up to a strength of 1000 N/mm².

Execution

- Dimensions pursuant to: DIN 371 = reinforced shank (up to M10), DIN 376 = transition-fit shank (from M12)

Advantage

- Long service life and high level of process reliability thanks to innovative cutting geometry and universal application for maximum flexibility in use
- Reliable chip removal through a 15° left-hand spiral in long-chipping materials



Technical Data

Product number	1003140 494
Thread type x nominal diameter	M16
Pitch	2 mm
Core hole diameter	14 mm
Length	110 mm
Shank diameter	12 mm
Shank square	9 mm
DIN	376
EAN Code	4050293017021
Commodity Code	82074010



Hommel Hercules Werkzeughandel GmbH & Co. KG

Heidelberger Str. 52 | 68519 Viernheim | +49 (0) 6204 739-0 | info@hommel-hercules.com