

PRODUCT DATA SHEET

Screw tap, oversize HSSE M ISO 3 (6G) 40° (right) 371 C

For universal use up to 1000 N/mm2

















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Application

For producing **oversized** metric threads to ISO 3 (for subsequent surface treatment or shrinking of the thread in the course of hardening) on CNC or conventional machines in **blind holes** in the steel, (stainless steel), non-ferrous metals and (cast iron) material groups up to a strength of 1000 N/mm².



Execution

■ With reinforced shank

Advantage

 Long service life and high level of process reliability thanks to innovative cutting geometry and universal application for maximum flexibility in use

Technical Data

Product number	1003140 484
Thread type x nominal diameter	M8
Pitch	1.25 mm
Core hole diameter	6.8 mm
Length	90 mm
Shank diameter	8 mm
Shank square	6.2 mm
DIN	371
EAN Code	4050293578737
Commodity Code	82074010

