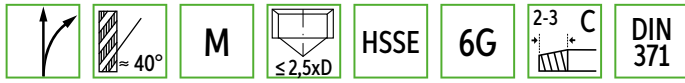


Screw tap, oversize HSSE M ISO 3 (6G) 40° (right) 371 C

For universal use up to 1000 N/mm²



ATORN

Application

For producing **oversized** metric threads to ISO 3 (for subsequent surface treatment or shrinking of the thread in the course of hardening) on CNC or conventional machines in **blind holes** in the steel, (stainless steel), non-ferrous metals and (cast iron) material groups up to a strength of 1000 N/mm².



Execution

- With reinforced shank

Advantage

- Long service life and high level of process reliability thanks to innovative cutting geometry and universal application for maximum flexibility in use

Technical Data

Product number	1003140 483
Thread type x nominal diameter	M6
Pitch	1 mm
Core hole diameter	5 mm
Length	80 mm
Shank diameter	6 mm
Shank square	4.9 mm
DIN	371
EAN Code	4050293578720
Commodity Code	82074010



Hommel Hercules Werkzeughandel GmbH & Co. KG

Heidelberger Str. 52 | 68519 Viernheim | +49 (0) 6204 739-0 | info@hommel-hercules.com