

PRODUCT DATA SHEET

Screw tap, HSSE Ultra HL MF ISO 2 (6H) 0° 374 B

For universal use up to 1000 N/mm2







Application

For producing fine metric threads on CNC machines or conventional machines in **through holes** in the steel, stainless steel, non-ferrous metals, cast iron and special alloy material groups up to a strength of 1000 N/mm².

Advantage

Execution

- Ideal for long service life requirements and materials that are difficult to machine, such as stainless steel
- Innovative cutting geometry and ULTRA HL coating guarantee high process reliability even under difficult machining conditions

Technical Data

With transition-fit shank

Product number	1003140 522
Thread type x nominal diameter	MF8
Pitch	1 mm
Core hole diameter	7 mm
Length	90 mm
Shank diameter	6 mm
Shank square	4.9 mm
DIN	374
EAN Code	4050293580150
Commodity Code	82074010

