

### Screw tap, HSSE TiN M ISO 2 (6H) 0° 371 B for universal use up to 1000 N/mm<sup>2</sup>



**ATORN**

#### Application

For producing metric threads on CNC machines or conventional machines in **through holes** in the steel, (stainless steel), non-ferrous metals and (cast iron) material groups up to a strength of 1000 N/mm<sup>2</sup>.

#### Execution

▪ structural dimensions in accordance with: DIN 371 = reinforced shank (up to M10), DIN 376 = over-long shank (from M12)

#### Advantage

▪ good service life and process reliability thanks to innovative cutting geometry and coating as well as universal use for the greatest flexibility in applications



### Technical Data

Product number	<b>1003140 630</b>
Thread type x nominal diameter	M8
Pitch	1.25 mm
Core hole diameter	6.8 mm
Length	90 mm
Shank diameter	8 mm
Shank square	6.2 mm
DIN	371
EAN Code	4050293189360
Commodity Code	82074010



**Hommel Hercules Werkzeughandel GmbH & Co. KG**

Heidelberger Str. 52 | 68519 Viernheim | +49 (0) 6204 739-0 | info@hommel-hercules.com