

Screw tap, HSSE TiN left M-L ISO 2 (6H) 40° (right) 376 C for universal use up to 1000 N/mm²



ATORN

Application

For producing metric threads on CNC machines or conventional machines in **blind holes** in the steel, (stainless steel), non-ferrous metals and (cast iron) material groups up to a strength of 1000 N/mm².

Execution

- structural dimensions in accordance with: DIN 371 = reinforced shank (up to M10), DIN 376 = over-long shank (from M12)

Advantage

- good service life and process reliability thanks to innovative cutting geometry and coating as well as universal use for the greatest flexibility in applications



Technical Data

Product number	1003140 616
Thread type x nominal diameter	M-L20
Pitch	2.5 mm
Core hole diameter	17.5 mm
Length	140 mm
Shank diameter	16 mm
Shank square	12 mm
DIN	376
EAN Code	4050293581713
Commodity Code	82074010



Hommel Hercules Werkzeughandel GmbH & Co. KG

Heidelberger Str. 52 | 68519 Viernheim | +49 (0) 6204 739-0 | info@hommel-hercules.com