

# PRODUCT DATA SHEET

## Screw tap, HSSE TiCN M ISO 2 (6H) 0° 376 B

for universal use up to 1000 N/mm2











**ATORN** 

### **Application**

For producing metric threads on CNC machines or conventional machines in through holes in the steel, (stainless steel), non-ferrous metals and (cast iron) material groups up to a strength of 1000 N/mm<sup>2</sup>.

structural dimensions in accordance with: DIN 371 = reinforced shank (up to M10), DIN 376 = over-long shank (from M12)

### Advantage

good service life and process reliability thanks to innovative cutting geometry and coating as well as universal use for the greatest flexibility in applications

### **Technical Data**

Product number	1003140 625
Thread type x nominal diameter	M20
Pitch	2.5 mm
Core hole diameter	17.5 mm
Length	140 mm
Shank diameter	16 mm
Shank square	12 mm
DIN	376
EAN Code	4050293188677
Commodity Code	82074010

