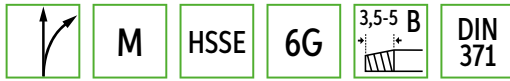


### Screw tap, oversize HSSE M ISO 3 (6G) 0° 371 B for universal use up to 1000 N/mm<sup>2</sup>



**ATORN**

#### Application

For producing **oversized** metric threads to **ISO 3** (for subsequent surface treatment or shrinking of the thread in the course of hardening) in **through holes** on CNC or conventional machines in the steel, (stainless steel), non-ferrous metals and (cast iron) material groups up to a strength of 1000 N/mm<sup>2</sup>.

#### Execution

- with reinforced shank

#### Advantage

- good service life and process reliability thanks to innovative cutting geometry and universal use for the greatest flexibility in applications



### Technical Data

Product number	<b>1003140 638</b>
Thread type x nominal diameter	M5
Pitch	0.8 mm
Core hole diameter	4.2 mm
Length	70 mm
Shank diameter	6 mm
Shank square	4.9 mm
DIN	371
EAN Code	4050293017533
Commodity Code	82074010



**Hommel Hercules Werkzeughandel GmbH & Co. KG**

Heidelberger Str. 52 | 68519 Viernheim | +49 (0) 6204 739-0 | info@hommel-hercules.com