

PRODUCT DATA SHEET

Screw tap, oversize HSSE M ISO 3 (6G) 0° 371 B





Application

For producing **oversized** metric threads to **ISO 3** (for subsequent surface treatment or shrinking of the thread in the course of hardening) in **through holes** on CNC or conventional machines in the steel, (stainless steel), non-ferrous metals and (cast iron) material groups up to a strength of 1000 N/mm².

Execution

with reinforced shank

Advantage

good service life and process reliability thanks to innovative cutting geometry and universal use for the greatest flexibility in applications

Technical Data

Product number	1003140 637
Thread type x nominal diameter	M4
Pitch	0.7 mm
Core hole diameter	3.3 mm
Length	63 mm
Shank diameter	4.5 mm
Shank square	3.4 mm
DIN	371
EAN Code	4050293017526
Commodity Code	82074010



hommel-hercules.com

