

PRODUCT DATA SHEET

ATORN

Screw tap, HSSE TiN M ISO 2 (6H) 0° 376 B

for universal use up to 1000 N/mm2



Application

For producing metric threads on CNC machines or conventional machines in **through holes** in the steel, (stainless steel), non-ferrous metals and (cast iron) material groups up to a strength of 1000 N/mm².

Execution

structural dimensions in accordance with: DIN 371 = reinforced shank (up to M10), DIN 376 = over-long shank (from M12)

Advantage

 good service life and process reliability thanks to innovative cutting geometry and coating as well as universal use for the greatest flexibility in applications

Technical Data

Product number	1003140 634
Thread type x nominal diameter	M20
Pitch	2.5 mm
Core hole diameter	17.5 mm
Length	140 mm
Shank diameter	16 mm
Shank square	12 mm
DIN	376
EAN Code	4050293189421
Commodity Code	82074010



