

Screw tap, HSSE M ISO 2 (6H) 0° 371 B

For use in high-strength steel up to 1300 N/mm²



ATORN

Application

For producing metric threads on CNC machines or conventional machines in **through holes** in the high-strength steel material group up to a strength of 1300 N/mm².



Execution

- Dimensions to: DIN 371 = reinforced shank (to M10), DIN 376 = protruding shank (from M12)

Advantage

- Long service life and process reliability through innovative cutting geometry for use in high-strength steel

Technical Data

Product number	1003140 748
Thread type x nominal diameter	M6
Pitch	1 mm
Core hole diameter	5 mm
Length	80 mm
Shank diameter	6 mm
Shank square	4.9 mm
DIN	371
EAN Code	4050293017878
Commodity Code	82074010



Hommel Hercules Werkzeughandel GmbH & Co. KG

Heidelberger Str. 52 | 68519 Viernheim | +49 (0) 6204 739-0 | info@hommel-hercules.com