

# PRODUCT DATA SHEET

## Screw tap, HSSE-PM TICN MF ISO 2 (6H) 0° 371 similar to D

For machining hardened steels up to 55HRC





### Application

For producing fine metric threads on CNC machines in through holes and blind holes in the hardened steel material group up to 55 HRC.

With reinforced shank

Execution

Long service life and high process reliability thanks to innovative cutting geometry and coating for use on hardened steel

# **Technical Data**

| Product number                 | 1003140 828    |
|--------------------------------|----------------|
| Thread type x nominal diameter | MF8            |
| Pitch                          | 1 mm           |
| Core hole diameter             | 7 mm           |
| Length                         | 90 mm          |
| Shank diameter                 | 8 mm           |
| Shank square                   | 6.2 mm         |
| DIN                            | Similar to 371 |
|                                |                |
| EAN Code                       | 4050293581430  |
| Commodity Code                 | 82074010       |