

Screw tap, HSSE G ISO 2 (6H) 0° 5156 B

For universal use up to 1000 N/mm²



ATORN

Application

For manufacturing pipe threads on CNC or conventional machines in **through holes** in the steel, (stainless steel), NF metal and (cast iron) material groups up to a strength of 1000 N/mm².



Execution

- With transition-fit shank

Advantage

- Long service life and high process reliability thanks to innovative cutting geometry, and universal use for maximum flexibility in use.

Technical Data

Product number	1003140 867
Thread type x nominal diameter in inches	G 1/4 in
Number of thread starts per inch	19
Core hole diameter	11.8 mm
Length	100 mm
Shank diameter	11 mm
Shank square	9 mm
DIN	5156
EAN Code	4050293018431
Commodity Code	82074010



Hommel Hercules Werkzeughandel GmbH & Co. KG

Heidelberger Str. 52 | 68519 Viernheim | +49 (0) 6204 739-0 | info@hommel-hercules.com