

PRODUCT DATA SHEET

Screw tap, HSSE-PM M ISO 2 (6H) 0° 371 B

For use in titanium and nickel alloys













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Application

For manufacturing metric threads on CNC or conventional machines in through holes in the titanium and nickel alloy material group over 1000 N/mm².

■ Dimensions in accordance with: DIN 371 = reinforced shank (up to M10), DIN 376 = transition-fit shank (from M12)

■ Long service life and high process reliability thanks to innovative cutting geometry and coating for use with titanium and nickel alloys

Technical Data

Product number	1003140 863
Thread type x nominal diameter	M8
Pitch	1.25 mm
Core hole diameter	6.8 mm
Length	90 mm
Shank diameter	8 mm
Shank square	6.2 mm
DIN	371
EAN Code	4050293040616
Commodity Code	82074010

