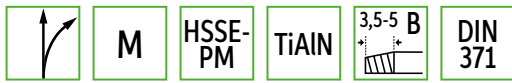


### Screw tap, HSSE-PM M ISO 2 (6H) 0° 371 B For use in titanium and nickel alloys



**ATORN**

#### Application

For manufacturing metric threads on CNC or conventional machines in **through holes** in the titanium and nickel alloy material group **over 1000 N/mm<sup>2</sup>**.

#### Execution

- Dimensions in accordance with: DIN 371 = reinforced shank (up to M10), DIN 376 = transition-fit shank (from M12)

#### Advantage

- Long service life and high process reliability thanks to innovative cutting geometry and coating for use with titanium and nickel alloys



### Technical Data

Product number	<b>1003140 864</b>
Thread type x nominal diameter	M10
Pitch	1.5 mm
Core hole diameter	8.5 mm
Length	100 mm
Shank diameter	10 mm
Shank square	8 mm
DIN	371
EAN Code	4050293040623
Commodity Code	82074010



**Hommel Hercules Werkzeughandel GmbH & Co. KG**

Heidelberger Str. 52 | 68519 Viernheim | +49 (0) 6204 739-0 | info@hommel-hercules.com