

PRODUCT DATA SHEET

Screw tap, HSSE TiN M ISO 2 (6H) 0° 376 B

for universal use up to 1300 N/mm2











<u> ATORN</u>

Application

For producing metric threads on CNC machines or conventional machines in **through holes** in the steel, (stainless steel), non-ferrous metals and cast iron material groups up to a strength of 1300 N/mm².



Execution

structural dimensions in accordance with: DIN 371 = reinforced shank (up to M10), DIN 376 = over-long shank (from M12)

Advantage

 Long service life and high level of process reliability thanks to innovative cutter geometry and universal application for maximum flexibility in use

Technical Data

Product number	1003140 908
Thread type x nominal diameter	M27
Pitch	3 mm
Core hole diameter	24 mm
Length	160 mm
Shank diameter	20 mm
Shank square	16 mm
DIN	376
EAN Code	4050293571387
Commodity Code	82074010

