

### Synchro screw tap, HSSE-PM TiCN with HB clamping surface M ISO 2 (6H) 0° 371 similar to B for universal use up to 1000 N/mm<sup>2</sup>



**ATORN**

#### Application

For producing metric threads in the through hole on CNC or conventional machines for the material groups of steel, stainless steel, non-ferrous metals, cast iron and special alloys up to a strength of 1000 N/mm<sup>2</sup>.



#### Execution

- Synchro machine tap with overrun H6 shank and clamping surface

#### Advantage

- good service life and process reliability thanks to innovative cutting geometry and coating as well as universal use for the greatest flexibility in applications
- Individual clamping options: Shrink-fit chucks, synchro tapping chucks and surface chucks
- Precise shank design: h6

## Technical Data

Product number	<b>1003140 914</b>
Thread type x nominal diameter	M6
Pitch	1 mm
Core hole diameter	5 mm
Length	80 mm
Shank diameter	6 mm
Shank square	4.9 mm
DIN	Similar to 371
EAN Code	4050293582185
Commodity Code	82074010



**Hommel Hercules Werkzeughandel GmbH & Co. KG**

Heidelberger Str. 52 | 68519 Viernheim | +49 (0) 6204 739-0 | info@hommel-hercules.com