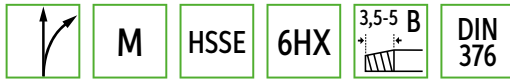


### Screw tap, HSSE Ultra HL M ISO 2X (6HX) 0° 376 B for universal use up to 1000 N/mm<sup>2</sup>



**ATORN**

#### Application

For producing metric threads on CNC machines or conventional machines in **through holes** in steel, stainless steel, non-ferrous metals, cast iron and special alloys up to 1200 N/mm<sup>2</sup>.



#### Advantage

- ideal for long service life requirements and materials that are difficult to machine, such as stainless steel
- Innovative cutting geometry and ULTRA HL coating guarantee high process reliability even under difficult machining conditions

### Technical Data

|                                |                    |
|--------------------------------|--------------------|
| Product number                 | <b>1003140 939</b> |
| Thread type x nominal diameter | M18                |
| Pitch                          | 2.5 mm             |
| Core hole diameter             | 15.5 mm            |
| Length                         | 125 mm             |
| Shank diameter                 | 14 mm              |
| Shank square                   | 11 mm              |
| DIN                            | 376                |
| EAN Code                       | 4050293578843      |
| Commodity Code                 | 82074010           |



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