

Screw tap, HSSE Ultra HL M ISO 2X (6HX) 45° (right) 376 C for universal use up to 1200 N/mm²



ATORN

Application

For producing metric threads on CNC machines or conventional machines in **blind holes** in steel, stainless steel, non-ferrous metals, cast iron and special alloys up to 1200 N/mm².



Advantage

- ideal for long service life requirements and materials that are difficult to machine, such as stainless steel
- Innovative cutting geometry and ULTRA HL coating guarantee high process reliability even under difficult machining conditions

Technical Data

Product number	1003140 957
Thread type x nominal diameter	M30
Pitch	3.5 mm
Core hole diameter	26.5 mm
Length	180 mm
Shank diameter	22 mm
Shank square	18 mm
DIN	376
EAN Code	4050293579000
Commodity Code	82074010



Hommel Hercules Werkzeughandel GmbH & Co. KG

Heidelberger Str. 52 | 68519 Viernheim | +49 (0) 6204 739-0 | info@hommel-hercules.com