

### Screw tap, HSSE M ISO 2 (6H) 0° 376 C

For universal conventional use up to 1000 N/mm<sup>2</sup>



**ATORN**

#### Application

For producing metric threads on conventional machines in **blind holes and through holes** in the steel, (stainless steel), non-ferrous metals and (cast iron) material groups up to a strength of 1000 N/mm<sup>2</sup>.

#### Execution

- Structural dimensions according to: DIN 371 = reinforced shank (up to M10), DIN 376 = protruding shank (from M12)

#### Advantage

- Long service life and good process reliability due to innovative cutting geometry and universal use for maximum application versatility



### Technical Data

Product number	<b>1003141 059</b>
Thread type x nominal diameter	M18
Pitch	2.5 mm
Core hole diameter	15.5 mm
Length	125 mm
Shank diameter	14 mm
Shank square	11 mm
DIN	376
EAN Code	4050293579963
Commodity Code	82074010



**Hommel Hercules Werkzeughandel GmbH & Co. KG**

Heidelberger Str. 52 | 68519 Viernheim | +49 (0) 6204 739-0 | info@hommel-hercules.com