

PRODUCT DATA SHEET

Screw tap, HSSE M ISO 2 (6H) 0° 371 C

For universal conventional use up to 1000 N/mm²





ATORN

Application

For producing metric threads on conventional machines in **blind holes and through holes** in the steel, (stainless steel), non-ferrous metals and (cast iron) material groups up to a strength of 1000 N/mm².

ExecutionStructural dimensions according to: DIN 371 = reinforced shank (up to M10), DIN 376 = protruding shank (from M12)

Advantage

 Long service life and good process reliability due to innovative cutting geometry and universal use for maximum application versatility

Technical Data

Product number	1003141 053
Thread type x nominal diameter	M6
Pitch	1 mm
Core hole diameter	5 mm
Length	80 mm
Shank diameter	6 mm
Shank square	4.9 mm
DIN	371
EAN Code	4050293019001
Commodity Code	82074010



Hommel Hercules Werkzeughandel GmbH & Co. KG Heidelberger Str. 52 | 68519 Viernheim | +49 (0) 6204 739-0 | info@hommel-hercules.com