

# PRODUCT DATA SHEET

## Screw tap, HSSE M ISO 2 (6H) 0° 376 C

For use in cast and short-chipping non-ferrous metals











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### **Application**

For producing metric threads on CNC or conventional machines in **through holes and blind holes** in the non-ferrous metals (short-chipping) and cast iron material groups.

#### Execution

• Structural dimensions according to: DIN 371 = reinforced shank (up to M10), DIN 376 = protruding shank (from M12)

### Advantage

 Long service life and good process reliability due to innovative cutting geometry when machining cast materials and short-chipping non-ferrous metals

## **Technical Data**

Product number	1003141 072
Thread type x nominal diameter	M18
Pitch	2.5 mm
Core hole diameter	15.5 mm
Length	125 mm
Shank diameter	14 mm
Shank square	11 mm
DIN	376
Manufacturer Part Number	10481446
EAN Code	4050293571240
Commodity Code	82074010

