

# PRODUCT DATA SHEET

## Screw tap, HSSE M ISO 2 (6H) 15° (right) 376 C

for universal use up to 1000 N/mm2















ATORN

#### **Application**

For producing metric threads on CNC machines or conventional machines in **blind holes** in the steel, (stainless steel), non-ferrous metals and (cast iron) material groups up to a strength of 1000 N/mm<sup>2</sup>.

### non-terrous metals and (cast iron) material groups up to a strength of 1000 N/mm².

structural dimensions in accordance with: DIN 371 = reinforced shank (up to M10), DIN 376 = over-long shank (from M12)

#### Advantage

- good service life and process reliability thanks to innovative cutting geometry and universal use for the greatest flexibility in applications
- optimised geometry for lathes as stationary tool

### **Technical Data**

Product number	1003141 103
Thread type x nominal diameter	M14
Pitch	2 mm
Core hole diameter	12 mm
Length	110 mm
Shank diameter	11 mm
Shank square	9 mm
DIN	376
EAN Code	4050293190151
Commodity Code	82074010

