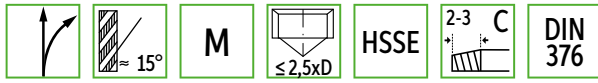


Screw tap, HSSE M ISO 2 (6H) 15° (right) 376 C for universal use up to 1000 N/mm²



ATORN

Application

For producing metric threads on CNC machines or conventional machines in **blind holes** in the steel, (stainless steel), non-ferrous metals and (cast iron) material groups up to a strength of 1000 N/mm².

Execution

- structural dimensions in accordance with: DIN 371 = reinforced shank (up to M10), DIN 376 = over-long shank (from M12)

Advantage

- good service life and process reliability thanks to innovative cutting geometry and universal use for the greatest flexibility in applications
- optimised geometry for lathes as stationary tool



Technical Data

Product number	1003141 102
Thread type x nominal diameter	M12
Pitch	1.75 mm
Core hole diameter	10.2 mm
Length	110 mm
Shank diameter	9 mm
Shank square	7 mm
DIN	376
EAN Code	4050293190144
Commodity Code	82074010



Hommel Hercules Werkzeughandel GmbH & Co. KG

Heidelberger Str. 52 | 68519 Viernheim | +49 (0) 6204 739-0 | info@hommel-hercules.com