

PRODUCT DATA SHEET

Screw tap, HSSE-PM TiCN M ISO 2 (6H) 30° (right) 371 C

for use in titanium and nickel alloys



Application

For producing metric threads on CNC machines or conventional machines in **blind holes** in the titanium and nickel alloy material group up to 1000 N/mm².

Execution

• structural dimensions in accordance with: DIN 371 = reinforced shank (up to M10), DIN 376 = over-long shank (from M12)

Advantage

• good service life and process reliability thanks to innovative cutting geometry and coating for use in titanium and nickel alloys

ATORN



Technical Data

Product number	1003141 132
Thread type x nominal diameter	M4
Pitch	0.7 mm
Core hole diameter	3.3 mm
Length	63 mm
Shank diameter	4.5 mm
Shank square	3.4 mm
DIN	371
EAN Code	4050293019216
Commodity Code	82074010