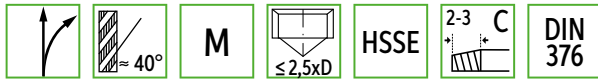


Screw tap, HSSE M ISO 2 (6H) 40° (right) 376 C for universal use up to 1000 N/mm²



ATORN

Application

For producing metric threads on CNC machines or conventional machines in **blind holes** in the steel, (stainless steel), non-ferrous metals and (cast iron) material groups up to a strength of 1000 N/mm².

Execution

- with over-long shank

Advantage

- good service life and process reliability thanks to innovative cutting geometry and universal use for the greatest flexibility in applications



Technical Data

| | |
|--------------------------------|--------------------|
| Product number | 1003141 121 |
| Thread type x nominal diameter | M30 |
| Pitch | 3.5 mm |
| Core hole diameter | 26.5 mm |
| Length | 180 mm |
| Shank diameter | 22 mm |
| Shank square | 18 mm |
| DIN | 376 |
| EAN Code | 4050293190311 |
| Commodity Code | 82074010 |



Hommel Hercules Werkzeughandel GmbH & Co. KG

Heidelberger Str. 52 | 68519 Viernheim | +49 (0) 6204 739-0 | info@hommel-hercules.com