HOMMEL HERCULES

PRODUCT DATA SHEET

Screw tap, HSSE TiCN M ISO 2 (6H) 40° (right) 371 C

for use in high-strength steel up to 1300 N/mm2



Application

For producing metric threads on CNC machines or conventional machines in **blind holes** in the high-strength steel material group up to a strength of 1300 N/mm².

Execution

• structural dimensions in accordance with: DIN 371 = reinforced shank (up to M10), DIN 376 = over-long shank (from M12)

Advantage

• good service life and process reliability thanks to innovative cutting geometry for use in high-strength steel

Technical Data

| Product number | 1003141 169 |
|--------------------------------|---------------|
| Thread type x nominal diameter | M3 |
| Pitch | 0.5 mm |
| Core hole diameter | 2.5 mm |
| Length | 56 mm |
| Shank diameter | 3.5 mm |
| Shank square | 2.7 mm |
| DIN | 371 |
| | |
| EAN Code | 4050293019490 |
| Commodity Code | 82074010 |



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