HOMMEL HERCULES

PRODUCT DATA SHEET

Screw tap, HSSE TiCN M ISO 2 (6H) 40° (right) 371 C

for use in high-strength steel up to 1300 N/mm2



Application

For producing metric threads on CNC machines or conventional machines in **blind holes** in the high-strength steel material group up to a strength of 1300 N/mm².

Execution

• structural dimensions in accordance with: DIN 371 = reinforced shank (up to M10), DIN 376 = over-long shank (from M12)

Advantage

• good service life and process reliability thanks to innovative cutting geometry for use in high-strength steel

Technical Data

Product number	1003141 172
Thread type x nominal diameter	M6
Pitch	1 mm
Core hole diameter	5 mm
Length	80 mm
Shank diameter	6 mm
Shank square	4.9 mm
DIN	371
EAN Code	4050293019520
Commodity Code	82074010





