

PRODUCT DATA SHEET

ATORN

Screw tap, HSSE TIAIN M ISO 2X (6HX) 0° 371 C

for use with cast iron and short-chip non-ferrous metals



Application

For producing metric threads on CNC or conventional machines in **through holes and blind holes** in the non-ferrous metals (short-chipping) and cast iron material groups.

Execution

structural dimensions in accordance with: DIN 371 = reinforced shank (up to M10), DIN 376 = over-long shank (from M12)

Advantage

 long service life and high degree of process reliability thanks to innovative cutting geometry for machining cast iron and short-chip non-ferrous metals

Technical Data

Product number	1003141 158
Thread type x nominal diameter	M8
Pitch	1.25 mm
Core hole diameter	6.8 mm
Length	90 mm
Shank diameter	8 mm
Shank square	6.2 mm
DIN	371
EAN Code	4050293019377
Commodity Code	82074010



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