

## PRODUCT DATA SHEET

### Screw tap, HSSE Ultra HL MF ISO 2 (6H) 45° (right) 374 C

For universal use up to 1000 N/mm2



## <u>ATORN</u>



#### Application

For producing fine metric threads on CNC machines or conventional machines in **blind holes** in the steel, stainless steel, non-ferrous metals, cast iron and special alloy material groups up to a strength of 1000 N/mm<sup>2</sup>.

# ExecutionWith transition-fit shank

- Advantage
- Ideal for long service life requirements and materials that are difficult to machine, such as stainless steel
- Innovative cutting geometry and ULTRA HL coating guarantee high process reliability even under difficult machining conditions

## **Technical Data**

Product number	1003141 234
Thread type x nominal diameter	MF18
Pitch	1.5 mm
Core hole diameter	16.5 mm
Length	110 mm
Shank diameter	14 mm
Shank square	11 mm
DIN	374
EAN Code	4050293579437
Commodity Code	82074010

