

PRODUCT DATA SHEET

Screw tap, HSSE-PM TiAlN M ISO 2 (6H) 15° (right) 371 C

For use in titanium and nickel alloys















ATORN

Application

For producing metric threads on CNC machines or conventional machines in **blind holes** in the titanium and nickel alloy material group **over 1000 N/mm²**.



Evecution

■ Dimensions in accordance with: DIN 371 = reinforced shank (up to M10), DIN 376 = transition-fit shank (from M12)

Advantage

 Long service life and high process reliability thanks to innovative cutting geometry and coating for use with titanium and nickel alloys

Technical Data

Product number	1003141 216
Thread type x nominal diameter	M3
Pitch	0.5 mm
Core hole diameter	2.5 mm
Length	56 mm
Shank diameter	3.5 mm
Shank square	2.7 mm
DIN	371
EAN Code	4050293040739
Commodity Code	82074010

