HOMMEL HERCULES

PRODUCT DATA SHEET

High-performance screw tap, HSSE-PM TiCN MF ISO 2 (6H) 15° (right) 374 C

For use in high-strength steel up to 1300 N/mm2





Application

For producing fine metric threads on CNC machines or conventional machines in **blind holes** in the high-strength steel material group up to a strength of 1300 N/mm².

Execution With protruding shank

Advantage

Innovative cutting geometry with a bright cutting edge and coating ensure a high level of process reliability for chip breaking in long-chipping, high-strength materials.

Internal cooling ensures optimum chip breaking in long-chipping materials.

Technical Data

Product number	1003141 335
Thread type x nominal diameter	MF12
Pitch	1.5 mm
Core hole diameter	10.5 mm
Length	100 mm
Shank diameter	9 mm
Shank square	7 mm
DIN	374
EAN Code	4050293058475
Commodity Code	82074010

