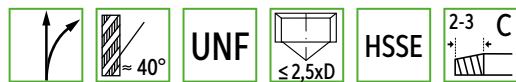


Screw tap, HSSE UNF 2B 40° (right) 371 similar to C

For universal use up to 1000 N/mm²



ATORN

Application

For producing UNF (Unified Fine) threads on CNC machines or conventional machines in **blind holes** in the steel, (stainless steel), non-ferrous metals and (cast iron) material groups up to a strength of 1000 N/mm².

Execution

- With reinforced shank

Advantage

- Innovative cutting geometry for very high dimensional accuracy, process reliability and chip removal.
- High-quality, torsion-resistant HSSE cutting material and cutting edge finish for very high service life requirements.
- Universal use for maximum flexibility in use.



Technical Data

Product number	1014575 202
Thread type x nominal diameter in inches	UNF 12 in
Number of thread starts per inch	28
Core hole diameter	4.6 mm
Length	80 mm
Shank diameter	6.0 mm
Shank square	4.9 mm
DIN	Similar to 371
Manufacturer Part Number	10471035
EAN Code	4050293020588
Commodity Code	82074010



Hommel Hercules Werkzeughandel GmbH & Co. KG

Heidelberger Str. 52 | 68519 Viernheim | +49 (0) 6204 739-0 | info@hommel-hercules.com