

# PRODUCT DATA SHEET

# Screw tap, HSSE M ISO 2 (6H) 0° 376 B

For universal use up to 1000 N/mm2















## **Application**

For producing metric threads on CNC machines or conventional machines in **through holes** in the steel, stainless steel, non-ferrous metals and cast iron material groups up to a strength of 1000 N/mm<sup>2</sup>.

### Execution

• Structural dimensions in accordance with: DIN 371 = reinforced shank (up to M10), DIN 376 = over-long shank (from M12)

### Advantage

- Universal use for maximum flexibility in use
- Innovative cutter geometry ensures high process reliability even in difficult machining conditions

#### Notes

From M56 through and blind hole with cut shape C

# **Technical Data**

Product number	1014346 145
Thread type x nominal diameter	M45
Pitch	4.5 mm
Core hole diameter	40.5 mm
Length	250 mm
Shank diameter	36.0 mm
Shank square	29.0 mm
DIN	376
Manufacturer Part Number	11291114
EAN Code	4066107000240
Commodity Code	82074010

