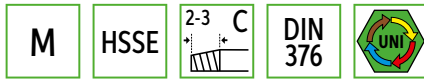


### Screw tap, HSSE M ISO 2 (6H) 0° 376 B For universal use up to 1000 N/mm<sup>2</sup>



**ATORN**

#### Application

For producing metric threads on CNC machines or conventional machines in **through holes** in the steel, stainless steel, non-ferrous metals and cast iron material groups up to a strength of 1000 N/mm<sup>2</sup>.



#### Execution

- Structural dimensions in accordance with: DIN 371 = reinforced shank (up to M10), DIN 376 = over-long shank (from M12)

#### Advantage

- Universal use for maximum flexibility in use
- Innovative cutter geometry ensures high process reliability even in difficult machining conditions

#### Notes

From M56 through and blind hole with cut shape C

### Technical Data

Product number	<b>1014346 164</b>
Thread type x nominal diameter	M64
Pitch	6 mm
Core hole diameter	58.0 mm
Length	250 mm
Shank diameter	50.0 mm
Shank square	39.0 mm
DIN	376
Manufacturer Part Number	11291129
EAN Code	4066107000394
Commodity Code	82074010



**Hommel Hercules Werkzeughandel GmbH & Co. KG**

Heidelberger Str. 52 | 68519 Viernheim | +49 (0) 6204 739-0 | info@hommel-hercules.com