

Screw tap, HSSE M ISO 2 (6H) 40° (right) 376 C

For universal use up to 1000 N/mm²



ATORN

Application

For producing metric threads on CNC machines or conventional machines in **blind holes** in the steel, stainless steel, non-ferrous metals and cast iron material groups up to a strength of 1000 N/mm²



Execution

- Structural dimensions in accordance with: DIN 371 = reinforced shank (up to M10), DIN 376 = over-long shank (from M12)

Advantage

- Universal use for maximum flexibility in use
- Innovative cutter geometry ensures high process reliability even in difficult machining conditions

Technical Data

Product number	1014455 133
Thread type x nominal diameter	M33
Pitch	3.5 mm
Core hole diameter	29.5 mm
Length	180 mm
Shank diameter	25.0 mm
Shank square	20.0 mm
DIN	376
Manufacturer Part Number	11291120
EAN Code	4066107000301
Commodity Code	82074010



Hommel Hercules Werkzeughandel GmbH & Co. KG

Heidelberger Str. 52 | 68519 Viernheim | +49 (0) 6204 739-0 | info@hommel-hercules.com