

### Screw tap, HSSE M ISO 2 (6H) 40° (right) 376 C

For universal use up to 1000 N/mm<sup>2</sup>



**ATORN**

#### Application

For producing metric threads on CNC machines or conventional machines in **blind holes** in the steel, stainless steel, non-ferrous metals and cast iron material groups up to a strength of 1000 N/mm<sup>2</sup>



#### Execution

- Structural dimensions in accordance with: DIN 371 = reinforced shank (up to M10), DIN 376 = over-long shank (from M12)

#### Advantage

- Universal use for maximum flexibility in use
- Innovative cutter geometry ensures high process reliability even in difficult machining conditions

### Technical Data

Product number	<b>1014455 118</b>
Thread type x nominal diameter	M18
Pitch	2.5 mm
Core hole diameter	15.5 mm
Length	125 mm
Shank diameter	14.0 mm
Shank square	11.0 mm
DIN	376
Manufacturer Part Number	11291118
EAN Code	4066107000288
Commodity Code	82074010



**Hommel Hercules Werkzeughandel GmbH & Co. KG**

Heidelberger Str. 52 | 68519 Viernheim | +49 (0) 6204 739-0 | info@hommel-hercules.com