

PRODUCT DATA SHEET

Screw tap, HSSE-PM Ultra HL M ISO 2 (6H) 40° 371 C

For universal use up to 1200 N/mm2















Application

For producing metric threads on CNC machines or conventional machines in **blind holes** in the steel, stainless steel, non-ferrous metals and cast iron material groups up to a strength of 1000 N/mm²

Execution

• Structural dimensions in accordance with: DIN 371 = reinforced shank (up to M10), DIN 376 = over-long shank (from M12)

Advantage

Innovative cutter geometry and newly developed ULTRA HL coating ensures high process reliability even in difficult
machining conditions

Technical Data

Product number	1003140 290
Thread type x nominal diameter	M8
Pitch	1.25 mm
Core hole diameter	6.8 mm
Length	90 mm
Shank diameter	8 mm
Shank square	6.2 mm
DIN	371
Manufacturer Part Number	11290887
EAN Code	4050293412338
Commodity Code	82074010

