

PRODUCT DATA SHEET

Screw tap, HSSE-PM Ultra HL M ISO 2 (6H) 40° 371 C

For universal use up to 1200 N/mm2



Application

For producing metric threads on CNC machines or conventional machines in **blind holes** in the steel, stainless steel, non-ferrous metals and cast iron material groups up to a strength of 1000 N/mm²

Execution Structural

Structural dimensions in accordance with: DIN 371 = reinforced shank (up to M10), DIN 376 = over-long shank (from M12)

Advantage

 Innovative cutter geometry and newly developed ULTRA HL coating ensures high process reliability even in difficult machining conditions

Technical Data

Product number	1003140 286
Thread type x nominal diameter	M3
Pitch	0.5 mm
Core hole diameter	2.5 mm
Length	56 mm
Shank diameter	3.5 mm
Shank square	2.7 mm
DIN	371
Manufacturer Part Number	11290883
EAN Code	4050293412291
Commodity Code	82074010



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