

## PRODUCT DATA SHEET

### Screw tap, HSSE-PM Ultra HL M ISO 2 (6H) 0° 371 B

For universal use up to 1200 N/mm2



#### Application

For producing metric threads on CNC machines or conventional machines in **through holes** in the steel, stainless steel, non-ferrous metals and cast iron material groups up to a strength of 1000 N/mm<sup>2</sup>.

# Execution • Structural dimensions in accordance with: DIN 371 = reinforced shank (up to M10), DIN 376 = over-long shank (from M12)

Advantage

 Innovative cutter geometry and newly developed ULTRA HL coating ensures high process reliability even in difficult machining conditions

### **Technical Data**

Product number	1003140 296
Thread type x nominal diameter	M4
Pitch	0.7 mm
Core hole diameter	3.3 mm
Length	63 mm
Shank diameter	4.5 mm
Shank square	3.4 mm
DIN	371
Manufacturer Part Number	11290893
EAN Code	4050293412390
Commodity Code	82074010



### **ATORN**

