

### Screw tap, HSSE-PM Ultra HL M ISO 2X (6HX) 50° (right) 376 C for universal use up to 1200 N/mm<sup>2</sup>



**ATORN**

#### Application

For manufacturing metric threads in **blind holes** on CNC or conventional machines in the steel, stainless steel, non-ferrous metal and cast iron material groups up to -1200 N/mm<sup>2</sup>



#### Advantage

- Universal application for maximum flexibility
- Innovative cutter geometry ensures high process reliability even in difficult machining conditions

### Technical Data

|                                |                    |
|--------------------------------|--------------------|
| Product number                 | <b>1014456 113</b> |
| Thread type x nominal diameter | M24                |
| Pitch                          | 3 mm               |
| Core hole diameter             | 21 mm              |
| Length                         | 160 mm             |
| Shank diameter                 | 18 mm              |
| Shank square                   | 14.5 mm            |
| DIN                            | 376                |
| Manufacturer Part Number       | 12280043           |
| EAN Code                       | 4050293424775      |
| Commodity Code                 | 82074010           |



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