

Screw tap, HSSE-PM Ultra HL M ISO 2X (6HX) 50° (right) 371 C for universal use up to 1200 N/mm²



ATORN

Application

For manufacturing metric threads in **blind holes** on CNC or conventional machines in the steel, stainless steel, non-ferrous metal and cast iron material groups up to -1200 N/mm²



Advantage

- Universal application for maximum flexibility
- Innovative cutter geometry ensures high process reliability even in difficult machining conditions

Technical Data

Product number	1014456 104
Thread type x nominal diameter	M4
Pitch	0.7 mm
Core hole diameter	3.3 mm
Length	63 mm
Shank diameter	4.5 mm
Shank square	3.4 mm
DIN	371
Manufacturer Part Number	12280034
EAN Code	4050293424683



Hommel Hercules Werkzeughandel GmbH & Co. KG

Heidelberger Str. 52 | 68519 Viernheim | +49 (0) 6204 739-0 | info@hommel-hercules.com