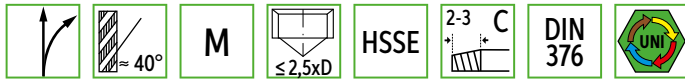


### Screw tap, HSSE V3 M ISO 2 (6H) 40° (right) 376 C for universal use up to 1200 N/mm<sup>2</sup>



**ATORN**

#### Application

For producing metric threads on CNC machines or conventional machines in **blind holes** in the steel, stainless steel, non-ferrous metals and cast iron material groups up to a strength of 1200 N/mm<sup>2</sup>



#### Advantage

- Universal use for maximum flexibility of application
- Innovative cutter geometry ensures high process reliability even in difficult machining conditions

### Technical Data

Product number	<b>1014432 114</b>
Thread type x nominal diameter	M20
Pitch	2.5 mm
Core hole diameter	17.5 mm
Length	140 mm
Shank diameter	16 mm
Shank square	12 mm
DIN	376
Manufacturer Part Number	12280149
EAN Code	4050293425833
Commodity Code	82074010



**Hommel Hercules Werkzeughandel GmbH & Co. KG**

Heidelberger Str. 52 | 68519 Viernheim | +49 (0) 6204 739-0 | info@hommel-hercules.com