

Screw tap, HSSE UNC ISO 2 (6H) 0° B For universal use up to 1000 N/mm²



ATORN

Application

For producing metric threads on CNC machines or conventional machines in **through holes** in the steel, stainless steel, non-ferrous metals and cast iron material groups up to a strength of 1000 N/mm².



Advantage

- Universal use for maximum flexibility
- Innovative cutting geometry ensures high process reliability even under difficult machining conditions

Technical Data

Product number	1003140 682
Thread type x nominal diameter in inches	UNC 5/16 in
Number of thread starts per inch	18
Core hole diameter	6.6 mm
Length	90 mm
Shank diameter	8 mm
Shank square	6.2 mm
Manufacturer Part Number	11291072
EAN Code	4050293560480
Commodity Code	82074010



Hommel Hercules Werkzeughandel GmbH & Co. KG

Heidelberger Str. 52 | 68519 Viernheim | +49 (0) 6204 739-0 | info@hommel-hercules.com